









Replacement of MFS-4545-2A bracket by T-Flex bracket

1. Tool list

Tool	
1. Impact gun (battery or air operated) with ½" and deep sockets (3")	
2. Wrench ½	
3. Drill with 17/64" drill bit	
4. Rivet gun Rivet Gun. Nozzle ¼". Rivet: blind rivet hemlock	
5. Air powered hammer (very efficient to remove rivets). You can also use a traditional pin	
6. Philips screw driver size	



2. Replacement

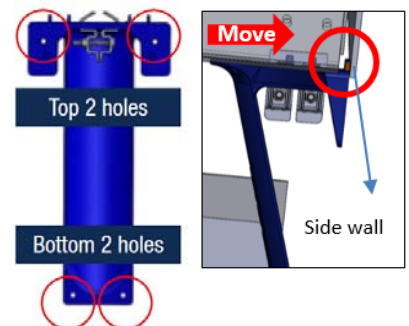
2.1 Remove the strut MFS-4545-2A.

- Use air hammer to push rivets pin. Drill the rivets off, use a 17/64" drill bit
- Loosen the four bolts of 2 grip brackets



2.2 Install the T-flex bracket

- Spread the flanges, and clip it to the I-beam.
- Tighten the flanges on the I-beam. If the bracket is located in the straight section, make sure that the bracket stoppers are making contact with the inside rail of the trailer. **Required torque range is 8 lb to 10 lb.**
- Assemble the bracket with the panel. Drill the two top holes, insert the stainless steel bolts, washer and nut. Use impact gun and Philipps screw driver #4 to tighten.
- Repeat step C with the two bottom holes.



2.3 Use the push-in rivet to close the 2 old holes



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